

## Background

### Challenges

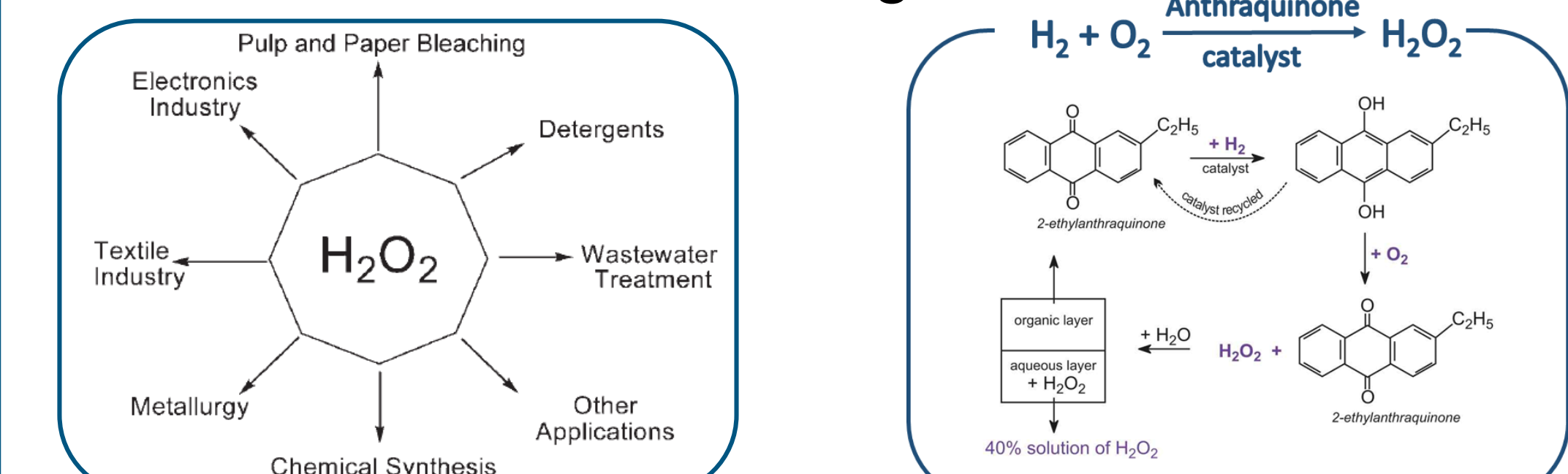
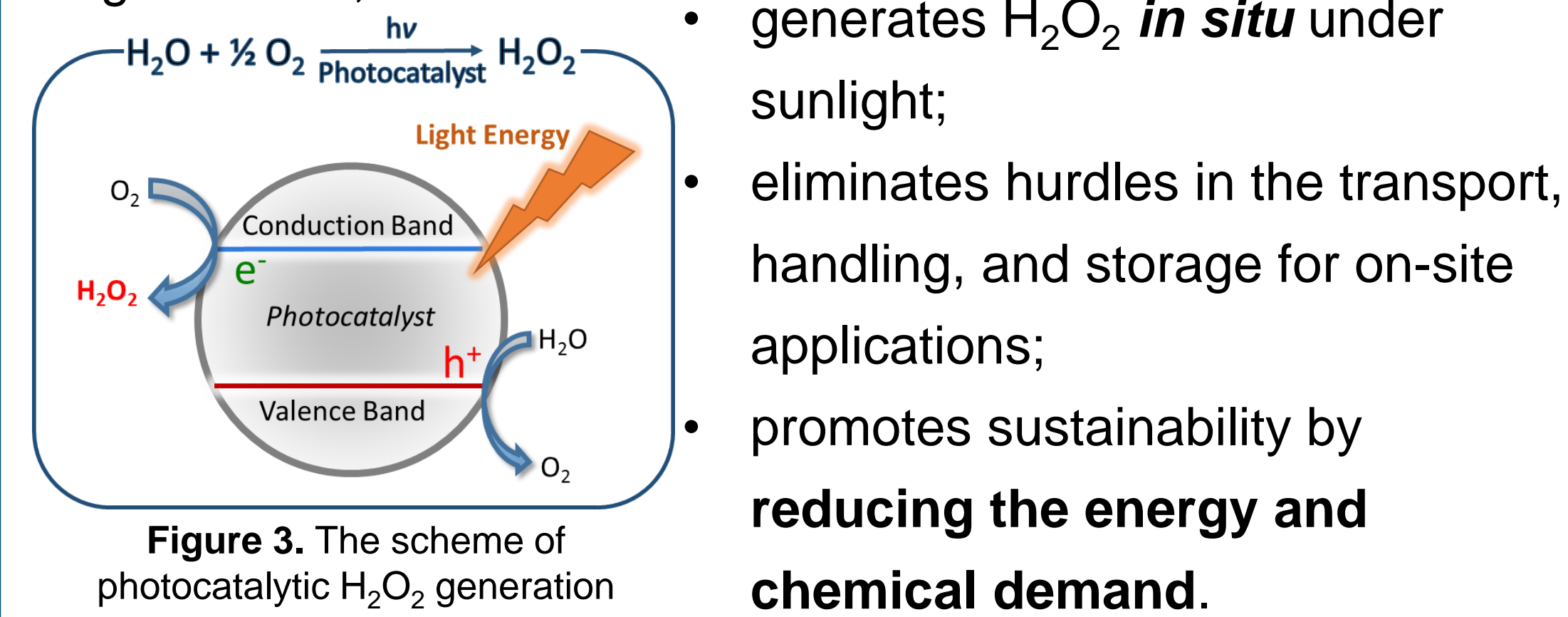


Figure 1. Principal uses of hydrogen peroxide  
Angew. Chem. Int. Ed. 2006, 45, 6962 – 6984

- **5.5 Million** metric tons H<sub>2</sub>O<sub>2</sub> had been consumed globally per year (reported on 2015).
- H<sub>2</sub>O<sub>2</sub> is widely used in almost all industrial areas, particularly in the chemical industry and **environmental protection**.
- However, the current industrial production of H<sub>2</sub>O<sub>2</sub> is **not sustainable**, because it requires **significant energy input** and generates **waste**.

### A Solution and Limitations

- **Photocatalysis** is a promising **green technology** for H<sub>2</sub>O<sub>2</sub> generation, because it



- **Graphitic carbon nitride (g-C<sub>3</sub>N<sub>4</sub>)** has recently emerged as a novel photocatalyst for multiple applications;

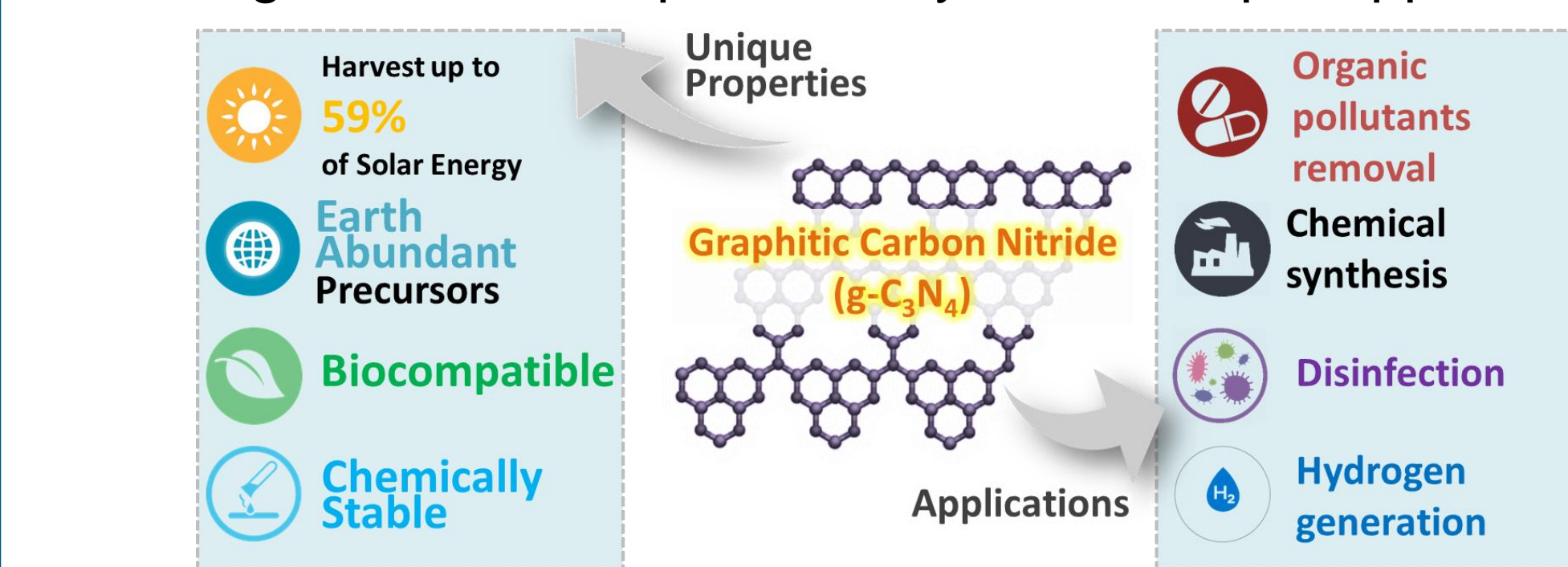


Figure 4. The unique properties of g-C<sub>3</sub>N<sub>4</sub> and its applications.

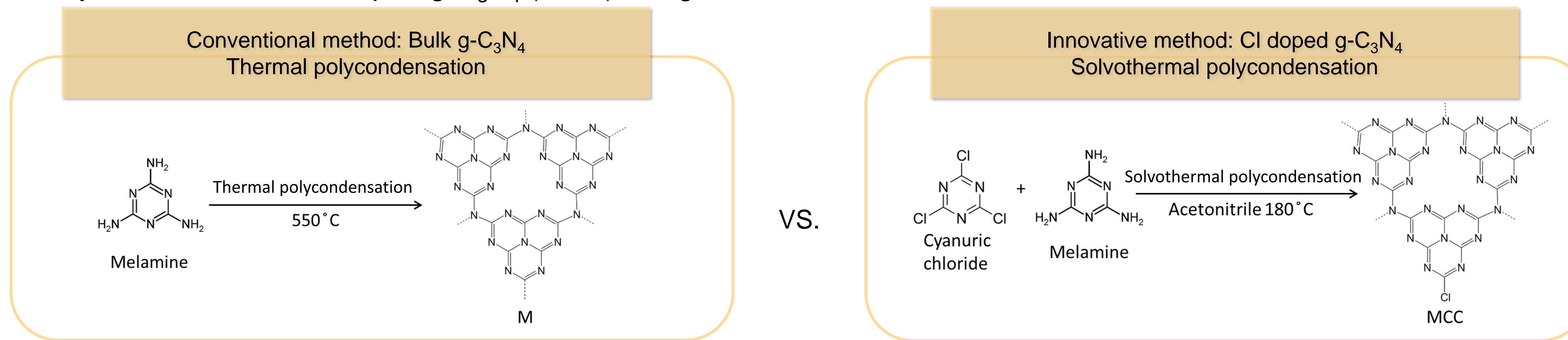
- However, the application of g-C<sub>3</sub>N<sub>4</sub> for H<sub>2</sub>O<sub>2</sub> generation is at its **nascent stage**;
- Its practical application is challenged by the inefficient photocatalytic performance and reactor design.

## Objectives

- We aim to explore the potential applications of g-C<sub>3</sub>N<sub>4</sub> for sustainable H<sub>2</sub>O<sub>2</sub> generation via
- **Developing g-C<sub>3</sub>N<sub>4</sub> based photocatalyst with improved photocatalytic performance;**
- **Understanding mechanisms of H<sub>2</sub>O<sub>2</sub> generation on g-C<sub>3</sub>N<sub>4</sub>;**
- **Designing a solar photocatalytic reactor.**

## Methods

- Synthesis of chlorine doped g-C<sub>3</sub>N<sub>4</sub> (MCC) using a solvothermal method.



- Photocatalytic generation of H<sub>2</sub>O<sub>2</sub> on g-C<sub>3</sub>N<sub>4</sub>.
- The experiments were conducted under simulated visible light (xenon lamp, λ > 400nm), LED irradiation (7 W), outdoor sunlight;
- The catalyst loading was 1 g/L;
- pH was adjusted by using a phosphate buffer.
- H<sub>2</sub>O<sub>2</sub> was measured colorimetrically by the DPD method.

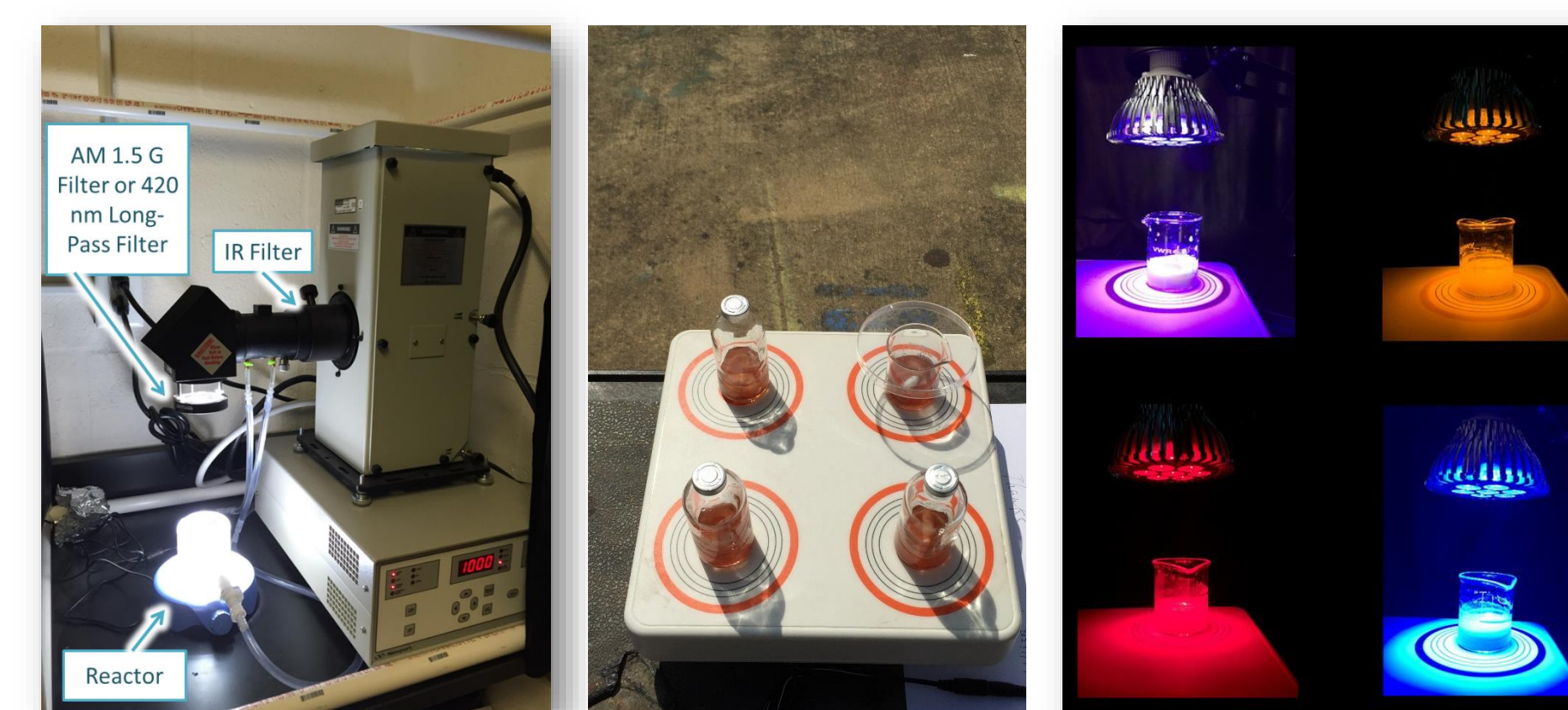


Figure 5. From left to right: Photocatalytic experimental setup with simulated solar irradiation (both visible light and AM 1.5 G sunlight), outdoor sunlight, and LED irradiation.

## Results

- MCC had a **fiber structure** and a **smaller particle size** (Figure 6) resulted from solvothermal polycondensation (**high product yield** from the precursors: ~ 53%).
- MCC generated H<sub>2</sub>O<sub>2</sub> of notable concentrations (up to ca. **650 μM in 6 h**, with a rate of **1.19 ± 0.06 μM/min**) (Figure 7), while the bulk g-C<sub>3</sub>N<sub>4</sub>, M, only generated about 3 μM in 6 h under visible light irradiation (λ > 400 nm).

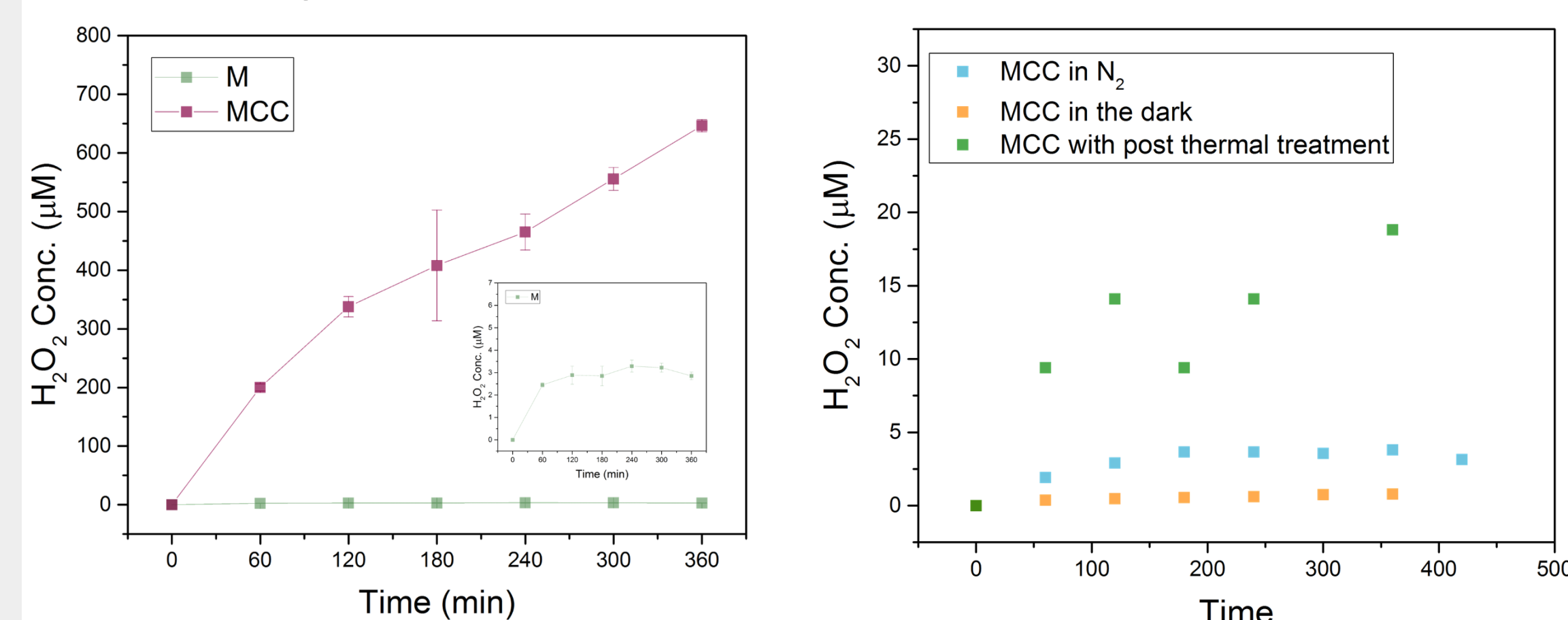


Figure 7. H<sub>2</sub>O<sub>2</sub> generation on g-C<sub>3</sub>N<sub>4</sub> samples (M and MCC) under simulated visible sunlight irradiation (λ > 400 nm, xenon lamp).

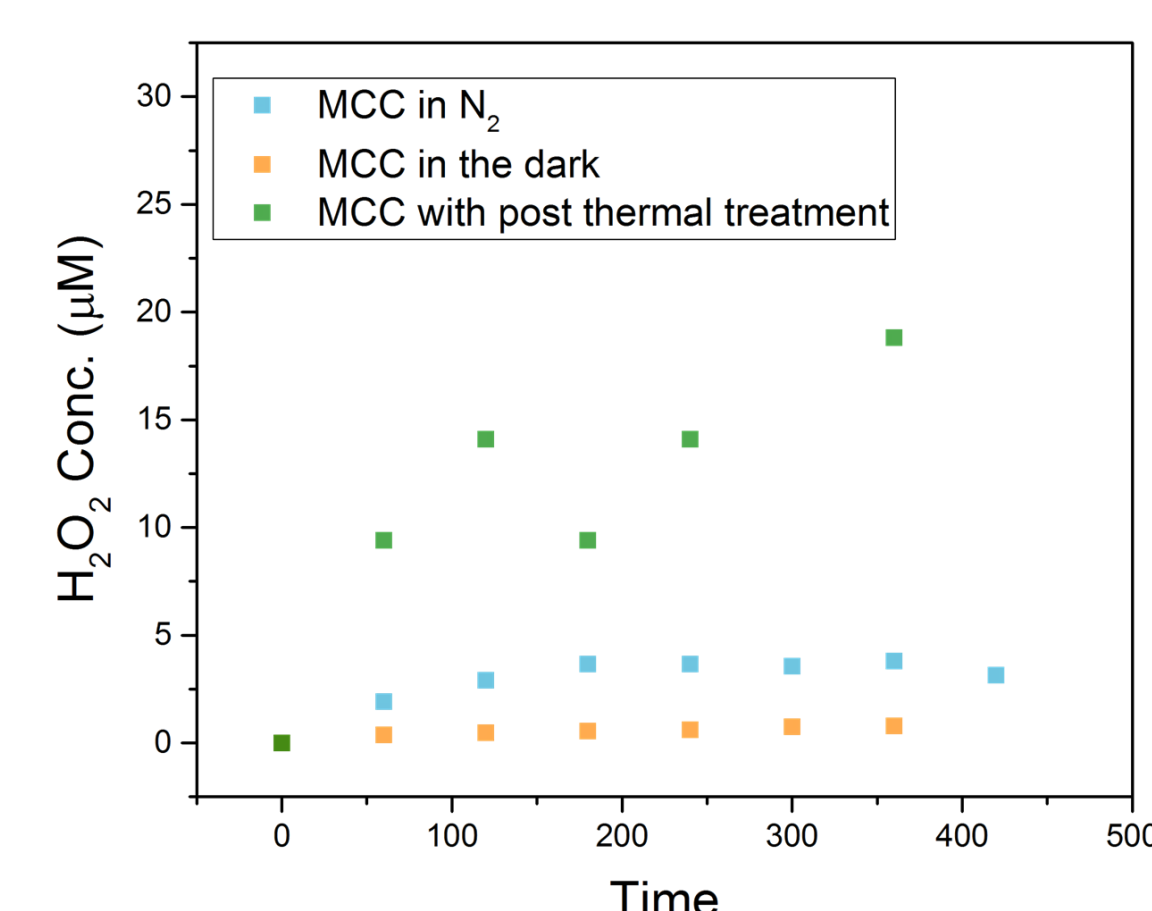


Figure 8. H<sub>2</sub>O<sub>2</sub> generation on MCC and MCC with post thermal treatment under light irradiation and dark condition with/without oxygen.

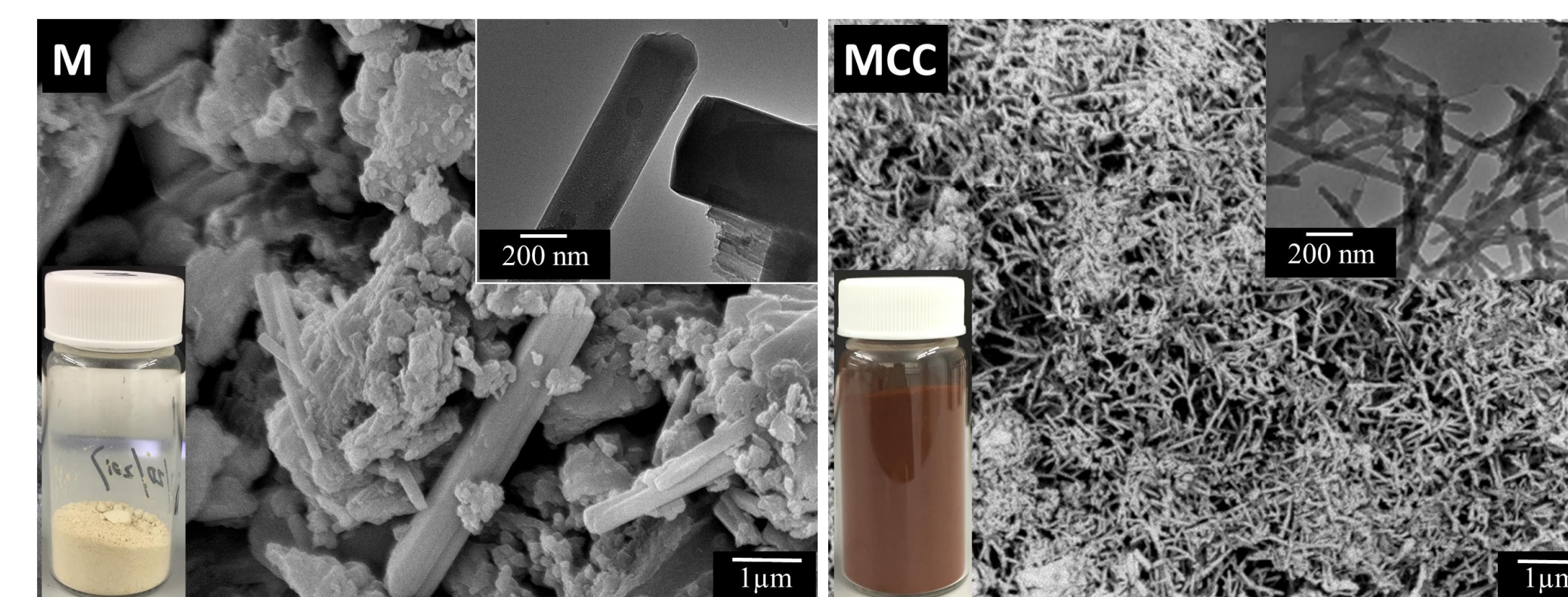


Figure 6. SEM and TEM (insets) images of g-C<sub>3</sub>N<sub>4</sub> samples.  
TEM of MCC was revised from Angew. Chem. Int. Ed. 2012, 51, 11814–11818

- **Light energy** and **oxygen** are required for the photocatalytic generation of H<sub>2</sub>O<sub>2</sub> on MCC (Figure 8).
- The generation of H<sub>2</sub>O<sub>2</sub> was largely inhibited on MCC with the post thermal treatment (500 °C in N<sub>2</sub>) (Figure 8), which may due to the loss of chlorine on MCC after the thermal treatment (Figure 11).

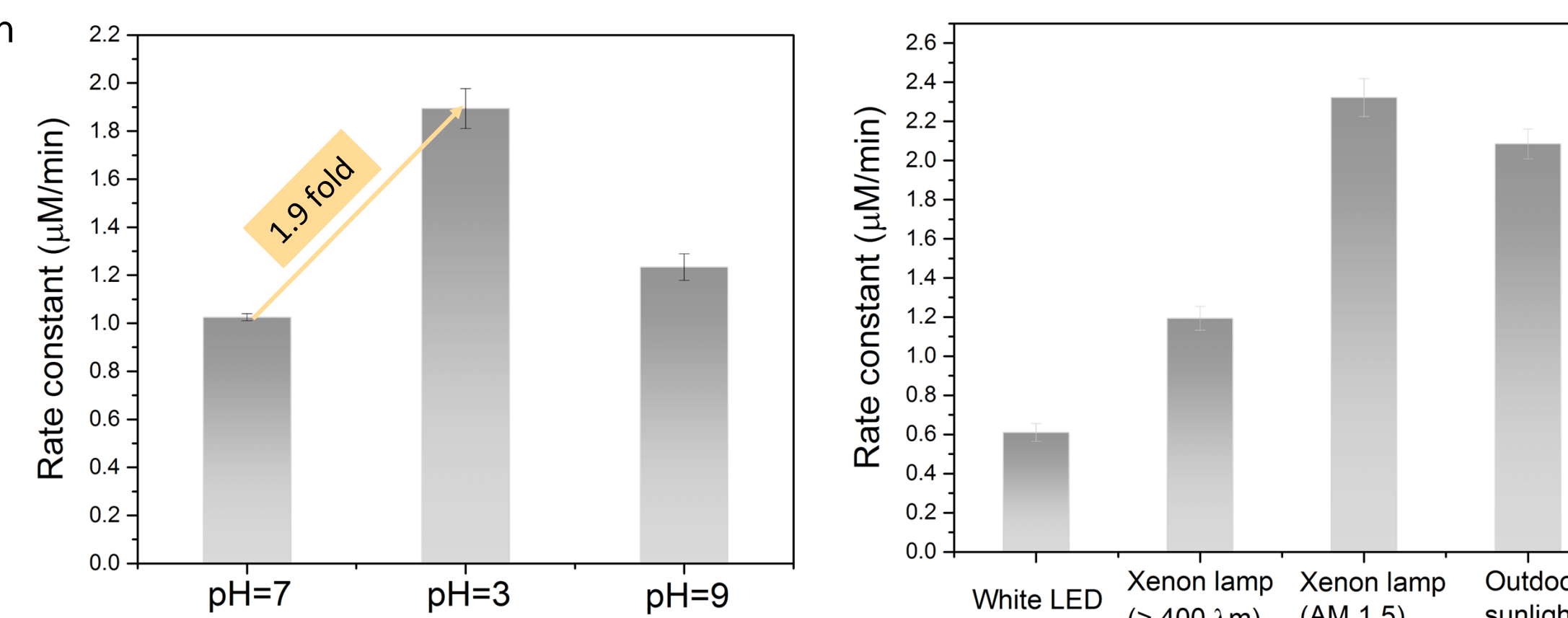


Figure 9. Rate constants of H<sub>2</sub>O<sub>2</sub> generation on MCC in the buffer solution with different pH.

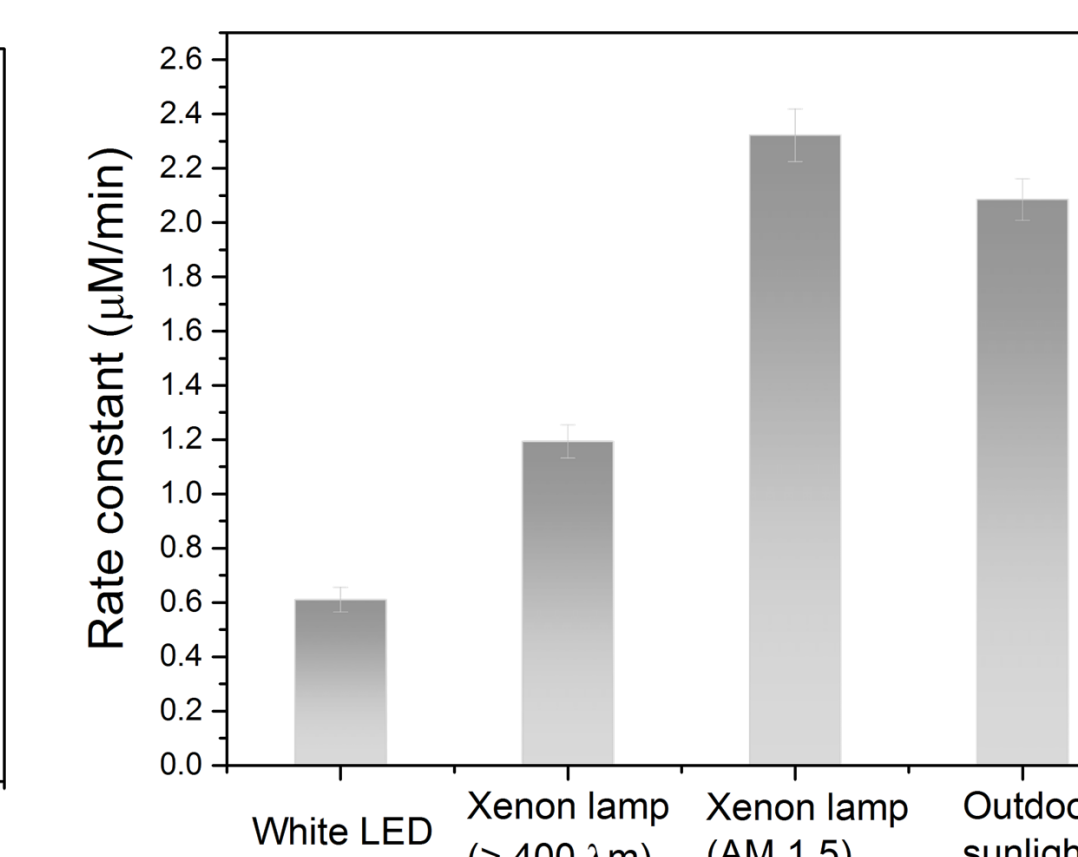


Figure 10. Rate constants of H<sub>2</sub>O<sub>2</sub> generation on MCC under different light irradiation.

## Results

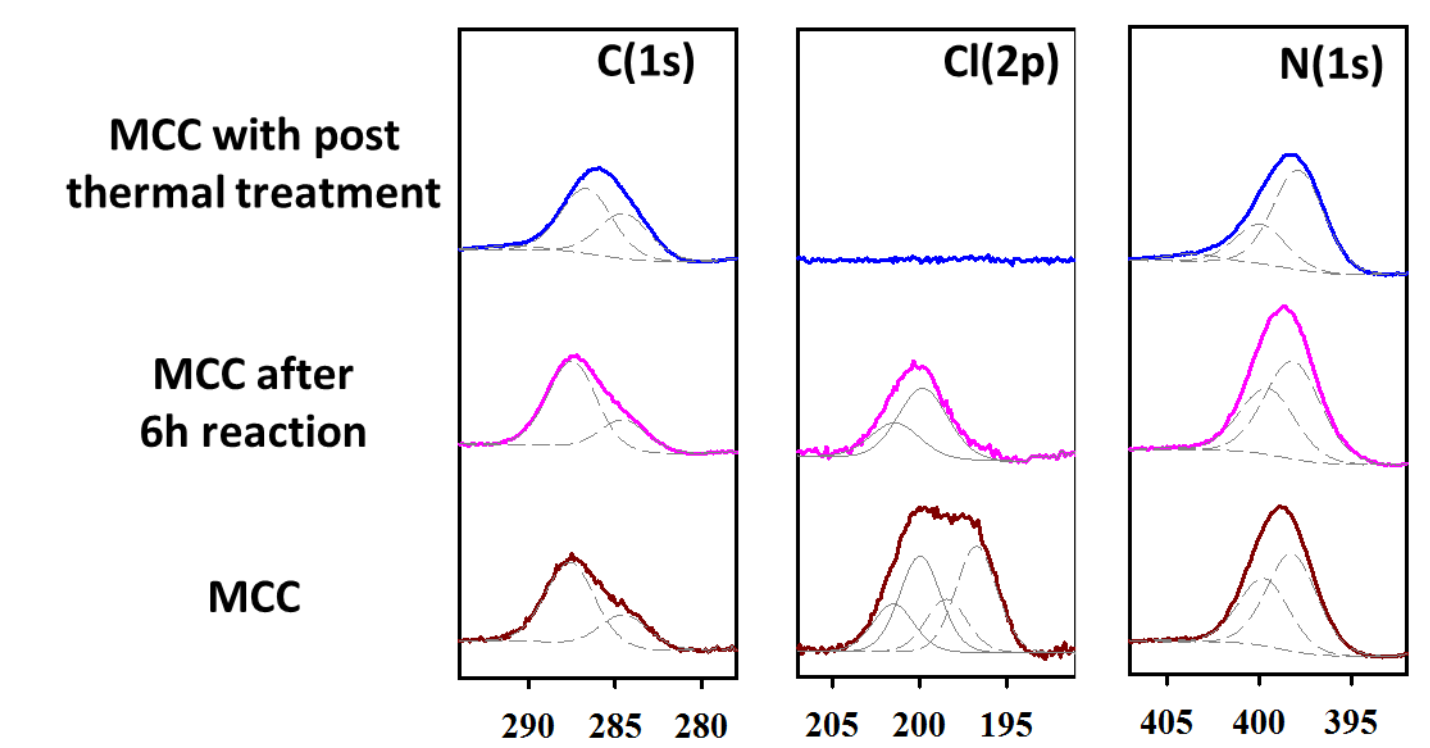


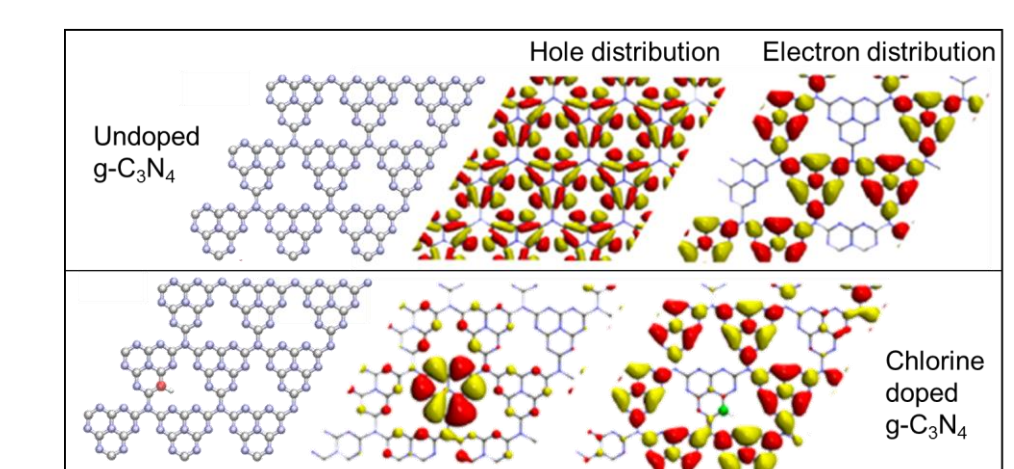
Figure 11. The X-ray photoelectron spectroscopy (XPS) spectra of C 1s, Cl 2p, N 1s for different MCC samples.

## Conclusions

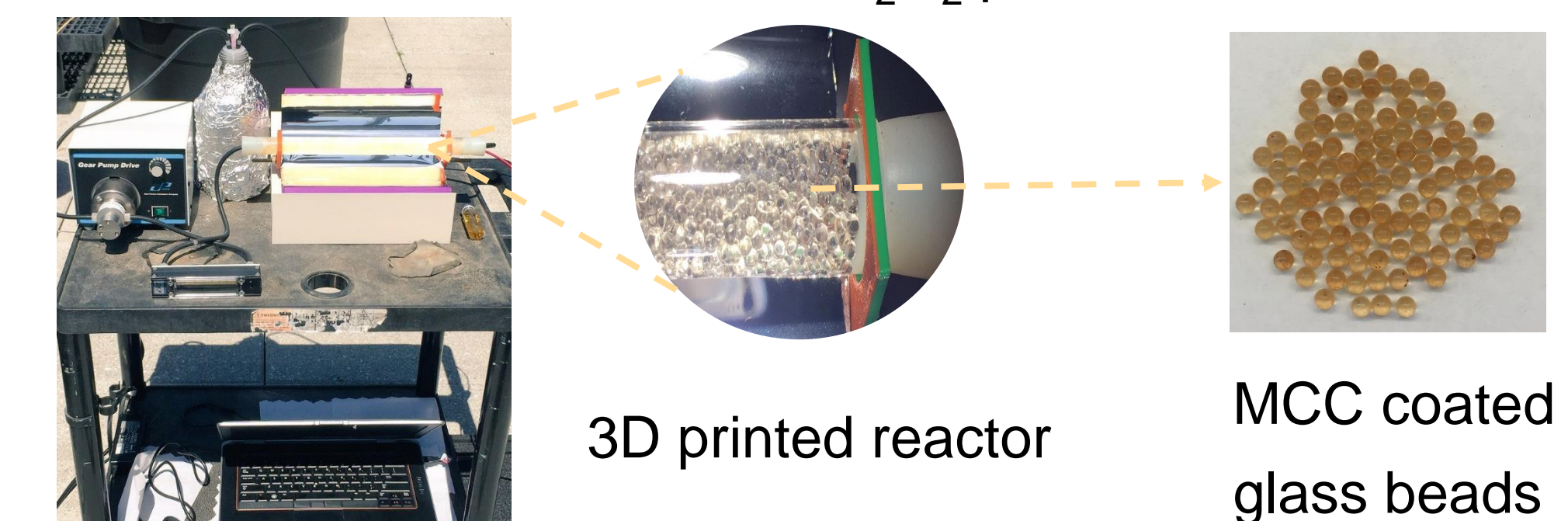
- MCC, a Cl-doped g-C<sub>3</sub>N<sub>4</sub> shows **promise** for sustainable H<sub>2</sub>O<sub>2</sub> generation because of its low cost, high photocatalytic efficiency, and stability.
- **Chlorine** in MCC may play a crucial role in H<sub>2</sub>O<sub>2</sub> generation.
- MCC is **robust** under the irradiation of different light sources.
- This work will pave a new avenue for **on-site** H<sub>2</sub>O<sub>2</sub> generation and its applications of disinfection, medical care, hygiene, and water purification for remote areas, developing countries, and regions after natural disasters.

## Future works

- Molecular simulations to understand the role of chlorine



- Potable solar reactor for on-site H<sub>2</sub>O<sub>2</sub> production



## Applications

- On-site H<sub>2</sub>O<sub>2</sub> generation for water treatment, disinfection, hygiene, and medical care for remote areas, developing countries, and regions after natural disasters.



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## Publication