





An open access network for the advancement of *nanomanufacturing* R&D and education

- Cooperative activities (*real-space*)
- Information clearinghouse (cyber-space)

To develop and support communities of practice in nanomanufacturing

www.nanomanufacturing.org

You cannot have nanotech products without manufacturing





Factors influencing the implementation of an emergent nanomanufacturing process

- Built on robust science and technology
- Value of physical properties and impact on performance
- Statistical distributions of properties
- Knowledge of process-property relationships (model & design)
- Reproducibility and reliability
- Availability of process and metrology tools
- Compatibility of NM process with surround mfg processes
- Trained workforce
- Manufacturing cost and mode (in-house or outsource)
- EHS throughout life cycle
- Scalability and extensibility
- Current NM technologies are at various levels of maturity
- Many at infancy, information is sparse

National Nanomanufacturing Network

Nanomanufacturing Stakeholders





NNN Origins: The Four Nanomanufacturing NSECs

- **Center for Hierarchical Manufacturing** (CHM)
 - UMass Amherst/UPR/MHC/Binghamton
- **Center for High-Rate Nanomanufacturing** (CHN) - Northeastern/UMass Lowell/UNH
- **Center for Scalable and Integrated Nanomanufacturing** (SINAM) - UC Berkeley/UCLA/UCSD/Stanford/UNC Charlotte
- Center for Nanoscale Chemical-Electrical-Mechanical Manufacturing Systems (Nano-CEMMS)
 - UIUC/CalTech/NC A&T





Center for Nanoscale

Chemical-Electrical-Mechanical



Center for High-rate

Nanomanufacturing



Nanomanufacturing Portfolio CHM - CHN - SINAM - Nano-CEMMS

Processes, expertise and facilities for:

- Materials and patterning via selfassembly
- Micro/nanofluidic fabrication
- Advanced nanoscale lithographies
- High-rate, high-volume bottom-up assembly
- Synthesis for bionanotechnology
- Nano deposition and etching process
- Nanoscale integration
- Systems engineering and scale-up
- Machine tool approaches



Expanding the NNN Base

- Other NSECs with nanomanufacturing activities
- Other academic research centers and networks (e.g., MRSECs, components within NNIN, NCN)
- Industry & industry associations multiple sectors
- NIST metrology, processes, materials informatics
- DOD MURI, SBIRs, ManTech, Nanomaterials
- NIOSH, NASA, NIH, DOE, others

Nanomanufacturing NSECs
Other NSECs





Nanomanufacturing Workshops

Thematic workshops, targeting priority challenges in nanomanufacturing

- NNN-DOD roundtable workshop in nanomanufacturing (Oct. 2006)
- CHM Nano for Solar Energy Workshop (May 18, 2007)
- NNN Nanoinformatics Strategic Workshop (June 12-13, 2007)
- CHN 5th New England Conference on Nanomanufacturing (June 19-20, 2007)
- AVS Nanomanufacturing Symposium (2007, 2008, NNN promoted)
- CHM Workshop on Nanomanufacturing Systems (Feb. 2008)
- Symposium at Nanomaterials for Defense conference (April 2008)
- Future NNN workshops on timely themes (steered by needs of the nanomanufacturing community)



Other NNN Target Activities

- R & D collaboration (developing and integrating technologies)
- Complementary portfolio of nanomanufacturing education and training activities
- Share and disseminate best practices (process implementation, tech transfer, EHS, others)
- Assist technology visioning and roadmapping activities (via workshops and working groups)
- Economic analyses of emerging nanomanufacturing processes
- Guide the development, implementation and growth of the InterNano NM information clearinghouse





Information Arm of the National Nanomanufacturing Network

beta.internano.org





Increasing the efficiency of the nanomanufacturing community...



Aggregation, Organization, Standardization, Access



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MATTs RIPPLES

Like ripples in the sand on a beach at low tide, similar patterns occur by solvent casting thin polymer films. As the film dries, the solution pulls b...

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Events

 2008 Micro & Nanomanufacturing Conference April 22, 2008

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Industry News

The World Economic Forum Announces Technology Pioneers 2008: SiGNa Chemistry Selected

 Nanotechnology Now Recent News November 29, 2007

NanoOuébec to receive \$11 million in Ouebec government funding

- Nanotechnology Now Recent News November 29, 2007

- Â'High Q` Nanowires May be Practical Oscillators - Physics Org November 27, 2007
- New Flexible, Transparent Transistors made of Nanotubes

1. Fabrication of a nanoporous template from a diblock copolymer film electric field alignment

An applied electric field aligns a cylindrical-phase diblock copolymer perpendicular to a substrate. One polymer block is removed by UV exposure and a chemical rinse to yield a nanoporous polymer film. The porous film can be used as a template for electrodeposition of metal nanowires or as a mask for reactive ion etching.

3. Fabrication of a nanoporous template from a diblock copolymer film neutral brush

A perpendicular orientation of cylindrical microdomains in diblock copolymer thin films is achieved by control over polymer-surface. interactions. The block which forms cylindrical microdomains is removed by UV exposure and a chemical rinse to vield a nanoporous polymer film. The porous film can be used as a template for electrodeposition of metal nanodots or as a mask for reactive ion etching.

******* 2. Fabrication of a nanoporous template from a diblock copolymer film -

An evaporation-induced flow in solvent cast block copolymer films can produce arrays of nanoscopic cylinders oriented normal to the surface and solvent annealing could markedly enhance the ordering of block copolymer microdomains in thin films. Without removing minor components, solvent-induced surface reconstruction can produce nanoporous structure in thin films. The porous film can be used as a template for deposition of quantum dots or as a mask for pattern transfer to the underneath substrates.



Ongoing Goals of NNN

• Creating and providing value for industry, academic and government stakeholders - network value (real/cyber)

• Bolstering the development of specific emergent technologies - supporting NM communities of practice

- Informatics serve focused NM domain
- Training of an innovative NM workforce
- Creating effective mechanisms for reaching out to under-represented stakeholders (e.g., industries without a clear roadmap)

